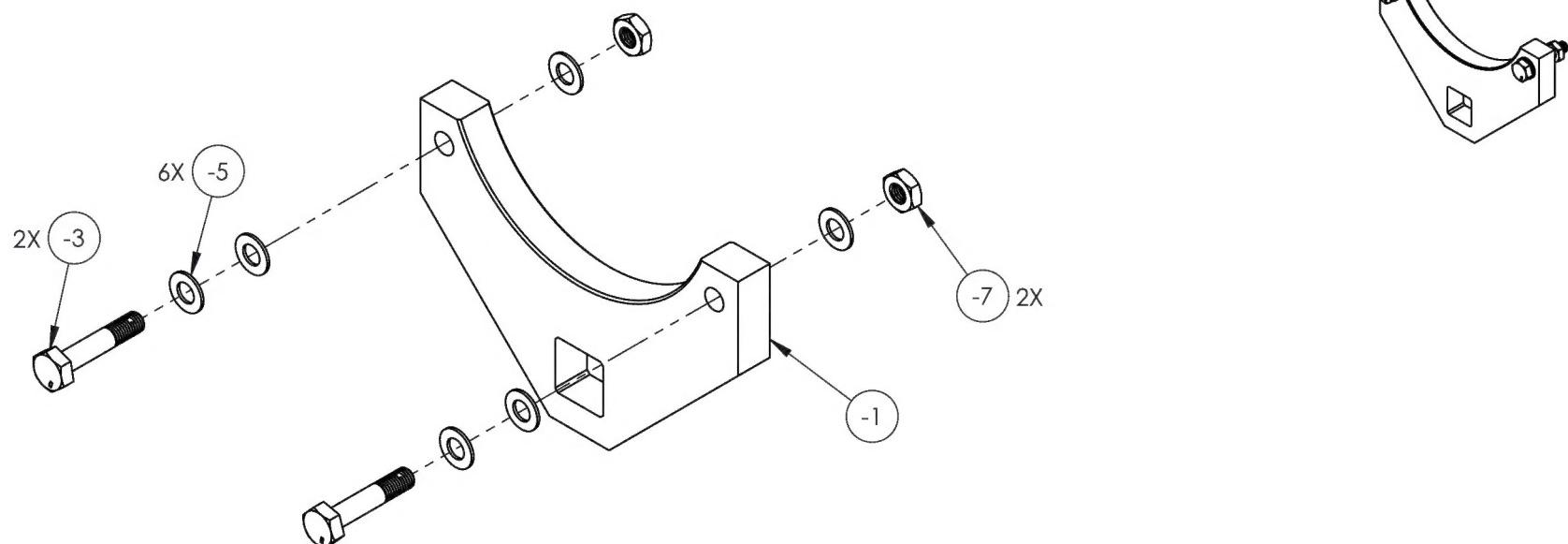


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED 4X .05 X 45°, ADDED TOLERANCE .758/.753 SQUARE FROM .755 SQUARE.	11/6/2013	JAG	GE
2	15-0153	-1 ADDED ENGRAVE T/N, S/N, MADE IN USA NOTE, CH'D MATERIAL CALL OUT WAS 4140 IS 4140/4142.	6/30/2015	RJC	JAG



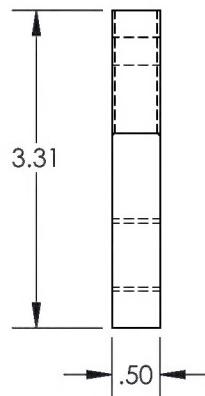
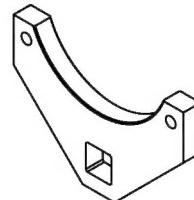
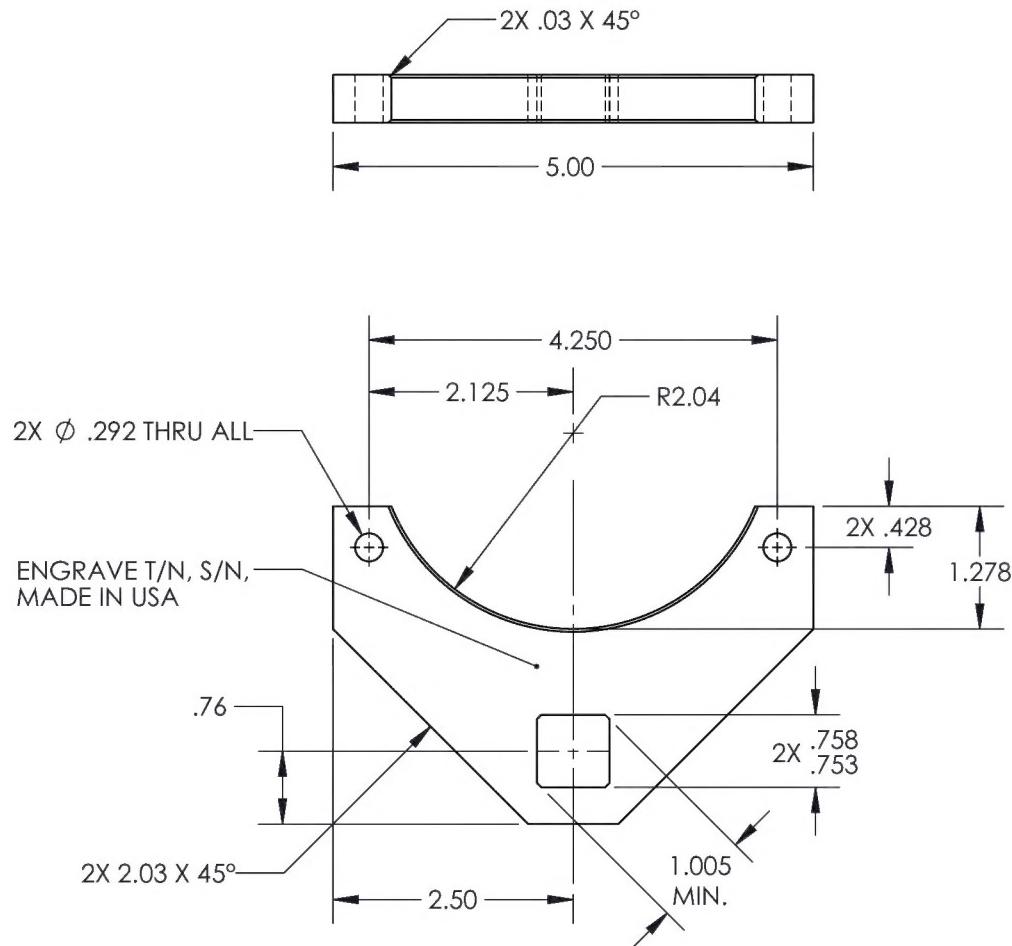
NOTE:
REF. BELL T/N: 407-240-018-101.

DART AEROSPACE	
TITLE	
DRIVE SHAFT SPANNER TOOL	
DWG NO.	RBT400250
MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
REV	2
USED ON MODEL	BELL 407
SCALE	1:2
DATE	7/10/2009
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SPANNER WRENCH	4140/4142		2
		B/O	-3	2	HEX HEAD CAP SCREW	STEEL	AN4-12	1
		B/O	-5	6	WASHER	STEEL	AN960-416	1
		B/O	-7	2	NUT, LOCK WIRE STYLE	STEEL	AN315-4	1

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REVISIONS					
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1		ADDED 4X .05 X 45°, ADDED TOLERANCE .758/.753 SQUARE FROM .755 SQUARE.	11/6/2013	JAG	GE
2	15-0153	-1 ADDED ENGRAVE T/N, S/N, MADE IN USA NOTE, CH'D MATERIAL CALL OUT WAS 4140 IS 4140/4142.	6/30/2015	RJC	JAG



(-1)
SPANNER WRENCH

TITLE	
DRIVE SHAFT SPANNER TOOL	
DWG NO.	RBT400250-1
MAT'L	4140/4142
DRAWN BY:	PERRITT
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	MIL-C-81562, TYPE II CLASS I
USED ON MODEL	BELL 407
SCALE	1:2
DATE	7/10/2009
SHEET 2 OF 2	